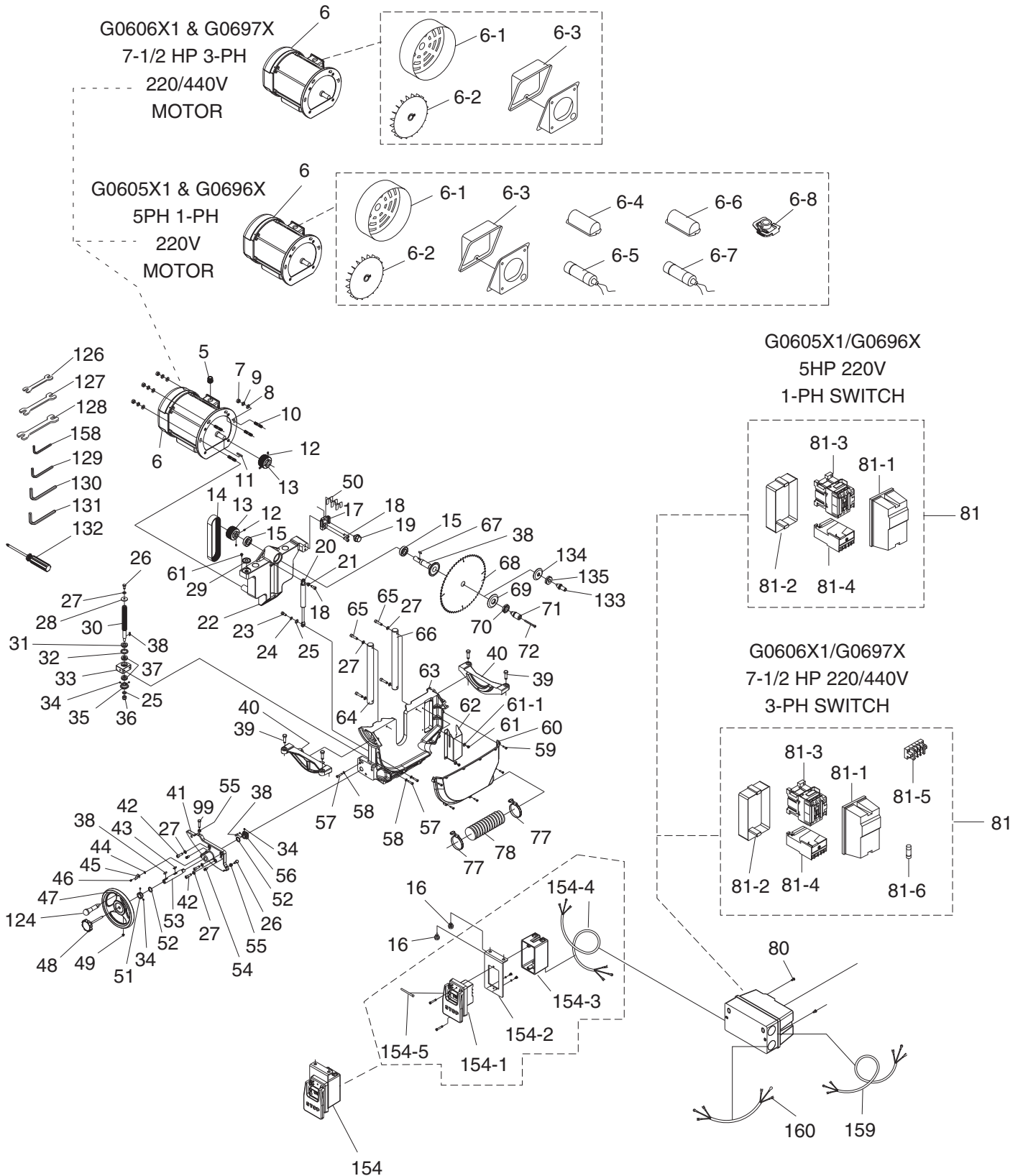


# SECTION 9: PARTS

## Motor and Arbor



# Motor and Arbor Parts List

REF	PART #	DESCRIPTION
5	P0605X137	STRAIN RELIEF
7	PN02M	HEX NUT M10-1.5
8	PW04M	FLAT WASHER 10MM
9	PLW06M	LOCK WASHER 10MM
10	P0605X113	SPECIAL MOTOR BOLT
11	PK02M	KEY 5 X 5 X 40
12	PSS03M	SET SCREW M6-1 X 8
13	P0605X1013	MOTOR PULLEY
14	P0605X1014	FLAT BELT 220-J12
15	P6005	BALL BEARING 6005ZZ
16	PFB15M	FLANGE BOLT M8-1.25 X 12
17	P0605X1017	SPLITTER MOUNTING BRACKET
18	PSB14M	CAP SCREW M8-1.25 X 20
19	P0605X1019	MOUNTING BOLT
20	P0605X1020	STRUT
21	P0605X1021	BUSHING
22	P0605X1022	BRACKET
23	P0605X1023	SPECIAL SCREW
24	P0605X1024	WAVE WASHER 10MM
25	PW04M	FLAT WASHER 10MM
26	PB09M	HEX BOLT M8-1.25 X 20
27	PLW04M	LOCK WASHER 8MM
28	PW01M	FLAT WASHER 8MM
29	P0605X1029	BRUSH
30	P0605X1030	LEADSCREW
31	P0605X1031	BUSHING
32	P0605X1032	GASKET
33	P0605X1033	LEAD SCREW BRACKET
34	PSS07M	SET SCREW M5-.8 X 5
35	P0605X1035	BEVEL GEAR (L)
36	PLN10M	LOCK NUT M10-1.25
37	P51102	THRUST BEARING 51102
38	PK14M	KEY 5 X 5 X 18
39	PB14M	HEX BOLT M10-1.5 X 35
40	P0605X1040	TRUNNION SLIDE
41	P0605X1041	PLATE
42	PSB31M	CAP SCREW M8-1.25 X 25
43	P0605X1043	WOODRUFF KEY 22 X 5
44	PTLW05M	EXT TOOTH WASHER 6MM
45	P0605X021	TILT ARROW POINTER
46	PS14M	PHLP HD SCR M6-1 X 12
47	P0605X1047	HANDWHEEL
48	P0605X014	HANDWHEEL LOCK KNOB
49	PSS17	SET SCREW 5/16-18 X 5/16
50	P0605X1050	SHIM
51	P0605X1051	LOCK COLLAR

REF	PART #	DESCRIPTION
52	P0605X1052	FLAT WASHER 19MM
53	P0605X1053	BLADE HEIGHT HANDWHEEL SHAFT
54	P0605X1054	ALIGNMENT PIN
55	PN03M	HEX NUT M8-1.25
56	P0605X1056	BEVEL GEAR (R)
57	PSB06M	CAP SCREW M6-1 X 25
58	PLW03M	LOCK WASHER 6MM
59	PS06M	PHLP HD SCR M5-.8 X 20
60	P0605X1060	BLADE COVER
61	PS09M	PHLP HD SCR M5-.8 X 10
61-1	PW02M	FLAT WASHER 5MM
62	P0605X1062	DUST CHUTE
63	P0605X1063	TRUNNION
64	P0605X1064	FRONT COLUMN
65	PSB12M	CAP SCREW M8-1.25 X 40
66	P0605X1066	REAR COLUMN
67	P0605X1067	SHAFT
68	P0605X1068	BLADE
69	P0605X1069	ARBOR FLANGE
70	P0605X1070	ARBOR NUT 1"-10
71	P0605X1071	ARBOR EXTENSION 1"-10
72	PSB49M	CAP SCREW M6-1 X 60
77	P0605X1077	HOSE CLAMP 60MM DIA-80MM
78	P0605X066	DUST CHUTE HOSE 63 X 1000
80	P0605X1080	NYLON SCREW #10-24 X 1/2
99	PB20M	HEX BOLT M8-1.25 X 35
124	P0605X1124	HANDWHEEL HANDLE
126	PWR810	WRENCH 8 X 10
127	PWR1113	WRENCH 11 X 13
128	PWR1417	WRENCH 14 X 17
129	PAW04M	HEX WRENCH 4MM
130	PAW05M	HEX WRENCH 5MM
131	PAW06M	HEX WRENCH 6MM
132	P0605X1132	PHILLIPS/STANDARD SCREWDRIVER
133	P0605X1133	ARBOR EXTENSION 5/8"-12 x 1-1/4"
134	P0605X1134	ARBOR NUT 5/8"-12
135	P0605X1135	ARBOR FLANGE 5/8"
154	P0605X154	ON/OFF SWITCH ASSEMBLY
154-1	P0605X154-1	ON/OFF PUSH BUTTON SWITCH
154-2	P0605X154-2	ON/OFF SWITCH BRACKET
154-3	P0605X154-3	ON/OFF SWITCH BOX
154-4	P0605X154-4	ON/OFF SWICH CORD 14AWG X 3C
154-5	P0605X154-5	SAFETY PIN
158	PAW03M	HEX WRENCH 3MM
159	P0605X1159	MOTOR CORD 12AWG X 3C
160	P0605X1160	POWER CORD 12AWG X 3C



**G0605X1/G0696X 5HP, 1-PH MOTOR**

6	P0605X1006	MOTOR 5HP 220V 1-PH
6-1	P0605X1006-1	MOTOR FAN COVER
6-2	P0605X1006-2	MOTOR FAN
6-3	P0605X1006-3	WIRING JUNCTION BOX
6-4	P0605X1006-4	R CAPACITOR COVER
6-5	P0605X1006-5	R CAPACITOR 60M 250V 1-3/4 X 3-5/16
6-6	P0605X1006-6	S CAPACITOR COVER
6-7	P0605X1006-7	S CAPACITOR 800M 250V 1-3/4 X 3-3/4
6-8	P0605X1006-8	CENTRIFUGAL SWITCH

**G0605X1/G0696X 5HP, 1-PH MAG SWITCH**

81	P0605X075	MAG SWITCH ASSY MPE-30
81-1	P0605X075-1	MAG SWITCH FRONT COVER
81-2	P0605X075-2	MAG SWITCH BACK COVER
81-3	P0605X075-3	CONTACTOR SDE MA-30 220V
81-4	P0605X075-4	OL RELAY SDE RA-30 22~34

**G0606X1/G0697X 7½HP, 3-PH MOTOR**

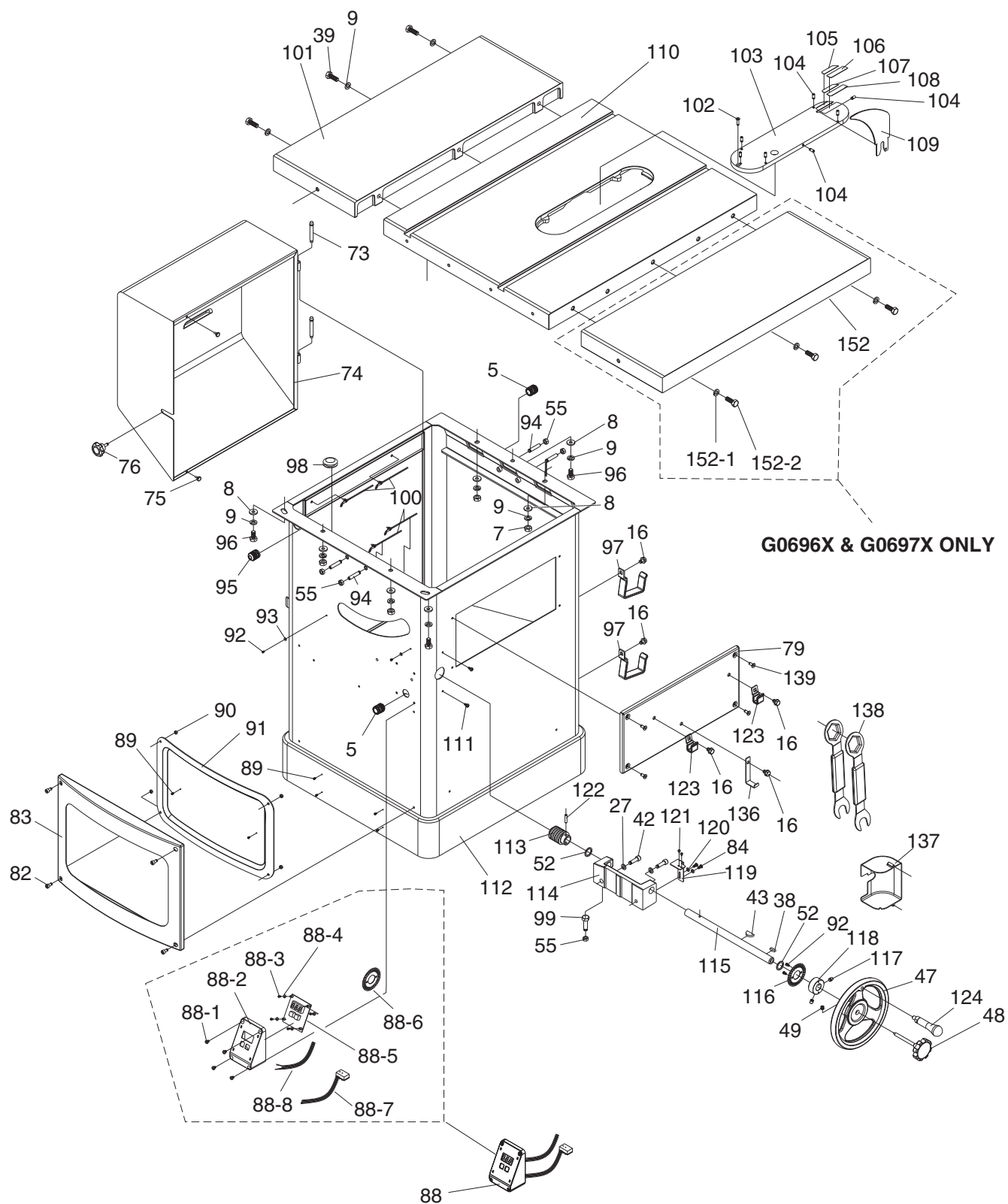
6	P0606X1006	MOTOR 7-1/2 HP 220V/440V 3-PH
6-1	P0606X1006-1	MOTOR FAN COVER
6-2	P0606X1006-2	MOTOR FAN
6-3	P0606X1006-3	WIRING JUNCTION BOX

**G0606X1/G0697X 7½HP, 3-PH MAG SWITCH**

81	P0606X075	MAGNETIC SWITCH ASSY MPE-30
81-1	P0606X075-1	MAG SWITCH FRONT COVER
81-2	P0606X075-2	MAG SWITCH BACK COVER
81-3	P0606X075-3	CONTACTOR SDE MA-30 220V
81-4	P0606X075-4	OL RELAY SDE RA-30 11~22
81-5	P0606X075-7	TRANSFORMER
81-6	P0606X075-8	FUSE



# Cabinet



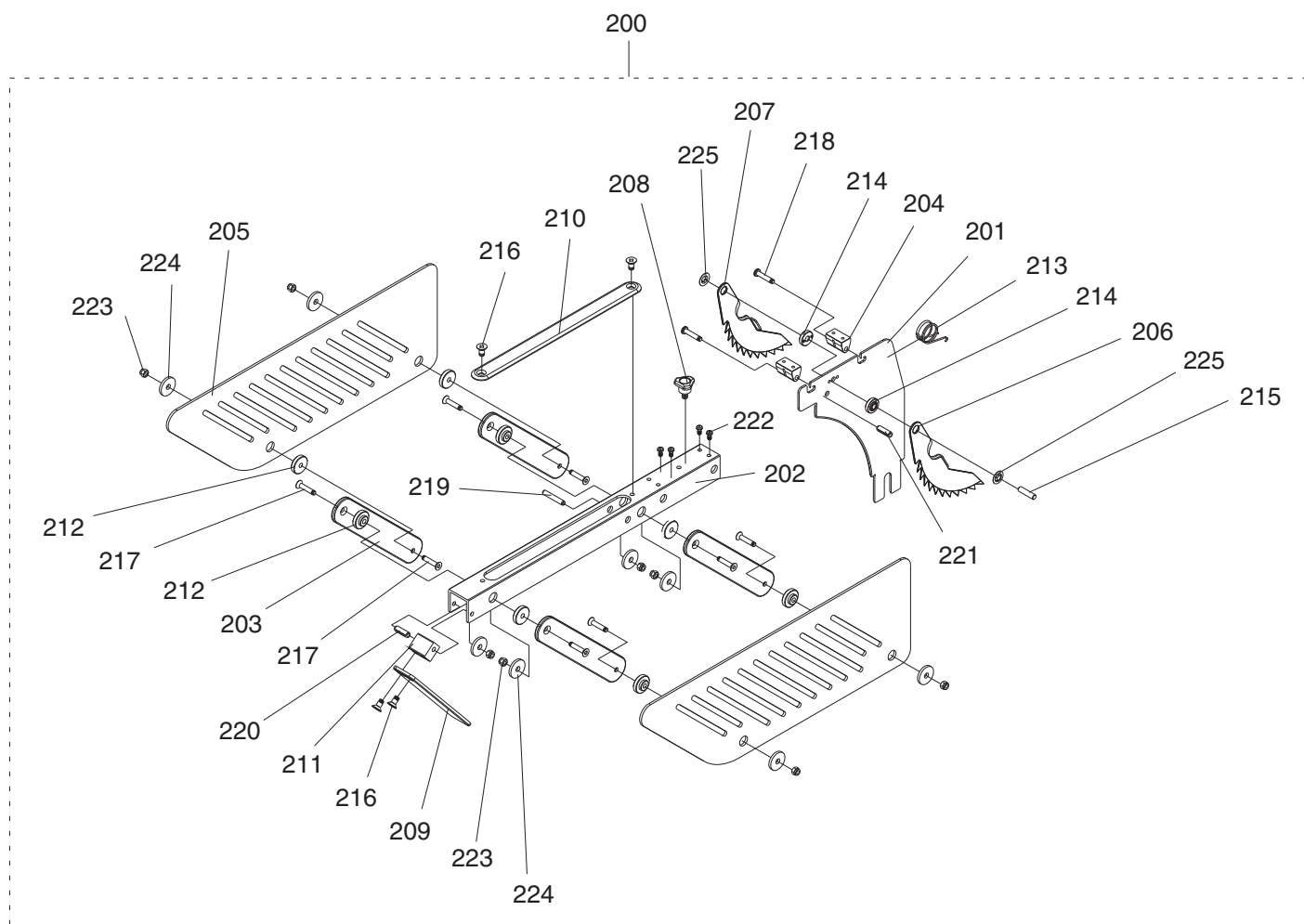
# Cabinet Parts List

REF	PART #	DESCRIPTION
5	P0605X137	STRAIN RELIEF
7	PN02M	HEX NUT M10-1.5
8	PW04M	FLAT WASHER 10MM
9	PLW06M	LOCK WASHER 10MM
16	PFB15M	FLANGE BOLT M8-1.25 X 12
27	PLW04M	LOCK WASHER 8MM
38	PK14M	KEY 5 X 5 X 18
39	PB14M	HEX BOLT M10-1.5 X 35
42	PSB31M	CAP SCREW M8-1.25 X 25
43	P0605X1043	WOODRUFF KEY 22 X 5
47	P0605X1047	HANDWHEEL
48	P0605X014	HANDWHEEL LOCK KNOB
49	PSS17	SET SCREW 5/16-18 X 5/16
52	P0605X1052	FLAT WASHER 19MM
55	PN03M	HEX NUT M8-1.25
73	P0605X1073	ALIGNMENT PIN
74	P0605X073	MOTOR COVER
75	P0605X1075	RUBBER BUMPER
76	P0605X1076	LOCK KNOB M6-1 X 17
79	P0605X1079	RIGHT COVER
82	PSB26M	CAP SCREW M6-1 X 12
83	P0605X1083	COVER
84	PS05M	PHLP HD SCR M5-.8 X 8
88	P0651083	DIGITAL SENSOR ASSEMBLY
88-1	PS05M	PHLP HD SCR M5-.8 X 8
88-2	P0651083-2	DIGITAL READOUT COVER
88-3	PS79M	PHLP HD SCR M3-.5 X 8
88-4	PW07M	FLAT WASHER 3MM
88-5	P0651083-5	CIRCUIT BOARD
88-6	P0651083-6	SENSOR PLATE
88-7	P0651083-7	DATA CORD 24 AWG X 450
88-8	P0651083-8	DIGITAL READOUT CORD 18 AWG X 2C
89	PS79M	PHLP HD SCR M3-.5 X 8
90	PN06M	HEX NUT M5-.8
91	P0605X079	PLATE
92	PS17M	PHLP HD SCR M4-.7 X 6
93	PW05M	FLAT WASHER 4MM
94	PSS42M	SET SCREW M8-1.25 X 50

REF	PART #	DESCRIPTION
95	P0605X1095	STRAIN RELIEF PGA13.5-11B
96	PB32M	HEX BOLT M10-1.5 X 25
97	P0651097	FENCE RESTING BRACKET
98	P0605X1098	STRAIN RELIEF
99	PB20M	HEX BOLT M8-1.25 X 35
100	P0605X1100	CHAIN
101	P0605X116	EXTENSION WING (L)
102	PFH54M	FLAT HD SCR M5-.8 X 20
103	P0605X1103	TABLE INSERT
104	PSS04M	SET SCREW M6-1 X 12
105	P0605X1105	PLATE (L)
106	P0605X1106	PLATE (R)
107	P0605X1107	TAPE (L)
108	P0605X1108	TAPE (R)
109	P0605X1109	RIVING KNIFE
110	P0605X035	TABLE
111	PHTEK39M	TAP SCREW M4 X 12
112	P0605X1112	CABINET
113	P0605X1113	WORM GEAR
114	P0605X1114	BLADE TILT SHAFT BRACKET
115	P0605X1115	BLADE TILT SHAFT
116	P0651083-6	SENSOR PLATE
117	PSS16M	SET SCREW M8-1.25 X 10
118	P0605X1118	SPECIAL RING
119	P0651112	L-PLATE
120	PW02M	FLAT WASHER 5MM
121	PHTEK30M	TAP SCREW M3 X 6
122	PRP27M	ROLL PIN 5 X 28
123	P0651106	MITER GAUGE MOUNTING BRACKET
124	P0605X1124	HANDWHEEL HANDLE
136	P0651107	WRENCH MOUNTING BRACKET
137	P0651087	DUST COVER
138	P0651108	ARBOR WRENCH
139	PFH06M	FLAT HD SCR M6-1 X 20
152	P0696X152	EXTENSION WING
152-1	PLW06M	LOCK WASHER 10MM
152-2	PB14M	HEX BOLT M10-1.5 X 35



# Blade Guard

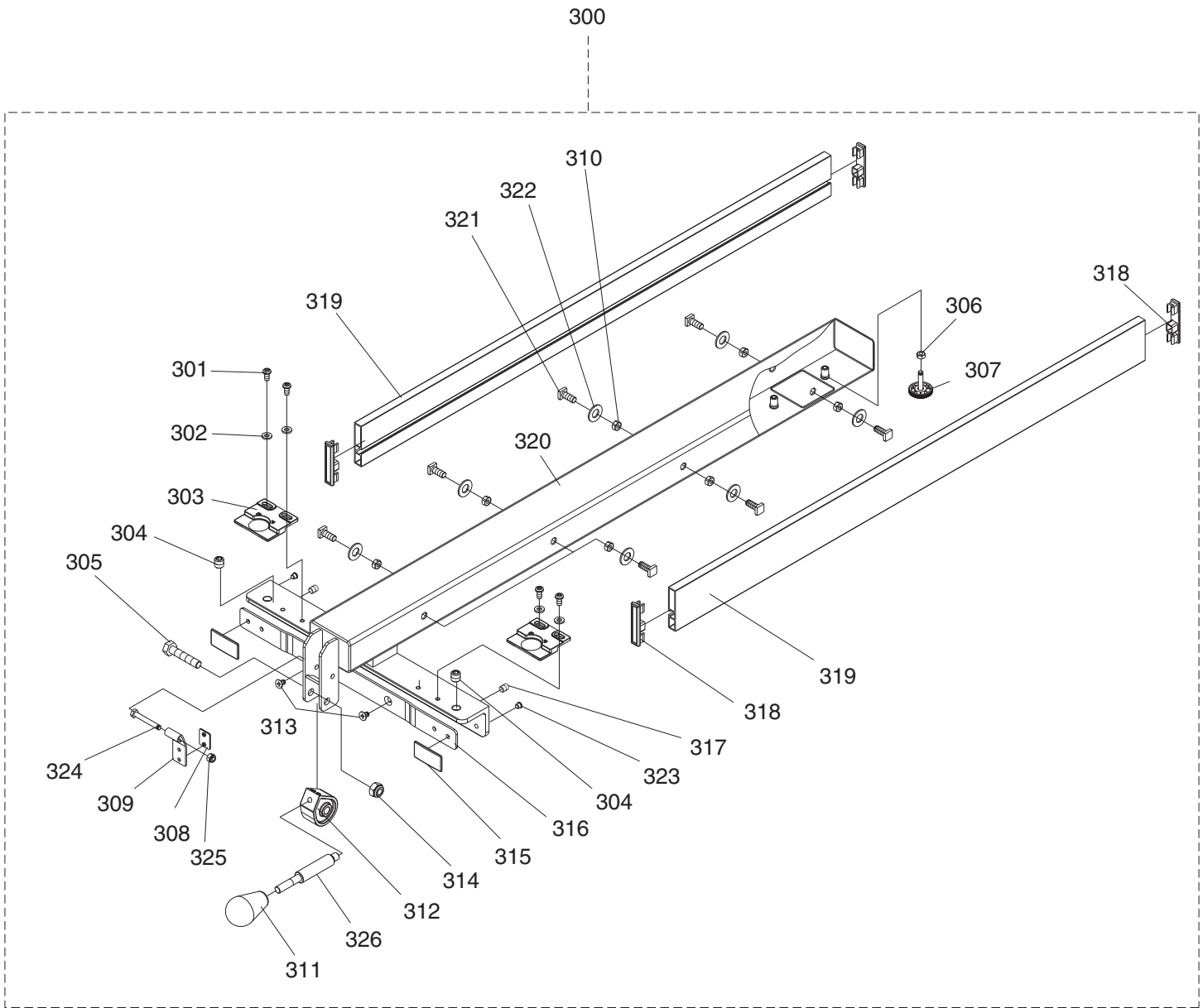


REF	PART #	DESCRIPTION
200	P0605X200	BLADE GUARD ASSEMBLY
201	P0605X201	SPLITTER
202	P0605X202	SUPPORT
203	P0605X203	BLADE GUARD SWING BRACKET
204	P0605X204	BRACKET
205	P0605X205	BLADE GUARD COVER
206	P0605X206	RIGHT ANTI-BACK PAWL
207	P0605X207	LEFT ANTI-BACK PAWL
208	P0605X208	MITER GAUGE LOCK KNOB
209	P0605X209	FRONT COVER
210	P0605X210	UPPER COVER
211	P0605X211	BLOCK
212	P0605X212	SPACER

REF	PART #	DESCRIPTION
213	P0605X213	TORSION SPRING
214	P0605X214	RING 6MM
215	P0605X215	PIN 6 X 24
216	PFH43M	FLAT HD SCR M6-1 X 10
217	PFH54M	FLAT HD SCR M5-.8 X 20
218	PS22M	PHLP HD SCR M5-.8 X 25
219	PRP95M	ROLL PIN 8 X 55
220	PRP45M	ROLL PIN 5 X 32
221	PRP07M	ROLL PIN 6 X 20
222	PS07M	PHLP HD SCR M4-.7 X 8
223	PLN02M	LOCK NUT M5-.8
224	PW02M	FLAT WASHER 5MM
225	P0605X225	RING 6MM



# Fence

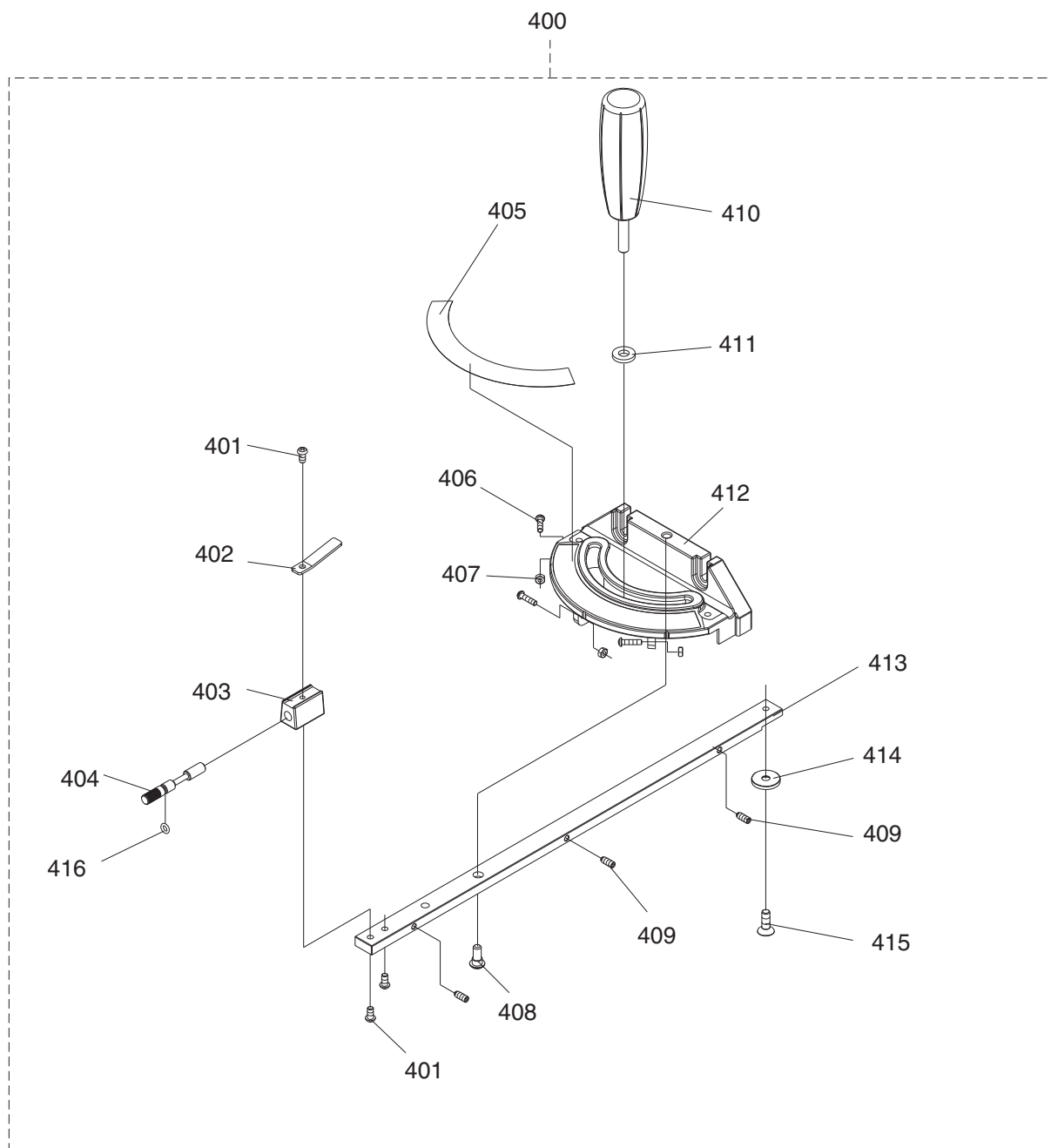


REF	PART #	DESCRIPTION
300	P0605X1300	FENCE ASSEMBLY
301	PS14M	PHLP HD SCR M6-1 X 12
302	PW03M	FLAT WASHER 6MM
303	P0605X303	POINTER
304	P0605X304	PLASTIC SET SCREW
305	PB73M	HEX BOLT M10-1.5 X 50
306	PN01M	HEX NUT M6-1
307	P0605X307	REAR RAIL WHEEL
308	P0605X1308	PLATE
309	P0605X1309	BRACKET
310	PN03M	HEX NUT M8-1.25
311	P0605X1311	FENCE HANDLE
312	P0605X1312	CAM ASSEMBLY
313	PFH43M	FLAT HD SCR M6-1 X 10

REF	PART #	DESCRIPTION
314	PLN05M	LOCK NUT M10-1.5
315	P0605X315	PLATE
316	P0605X316	CLAMPING BRACKET
317	PSS20M	SET SCREW M8-1.25 X 8
318	P0605X318	PLATE CAP
319	P0605X319	FENCE PLATE
320	P0605X320	FENCE
321	P0605X321	T-BOLT M8-1.25 X 20
322	PW01M	FLAT WASHER 8MM
323	P0605X1323	BLOCK
324	PB71M	HEX BOLT M6-1 X 45
325	PLN03M	LOCK NUT M6-1
326	P0605X1326	SHAFT



# Miter Gauge



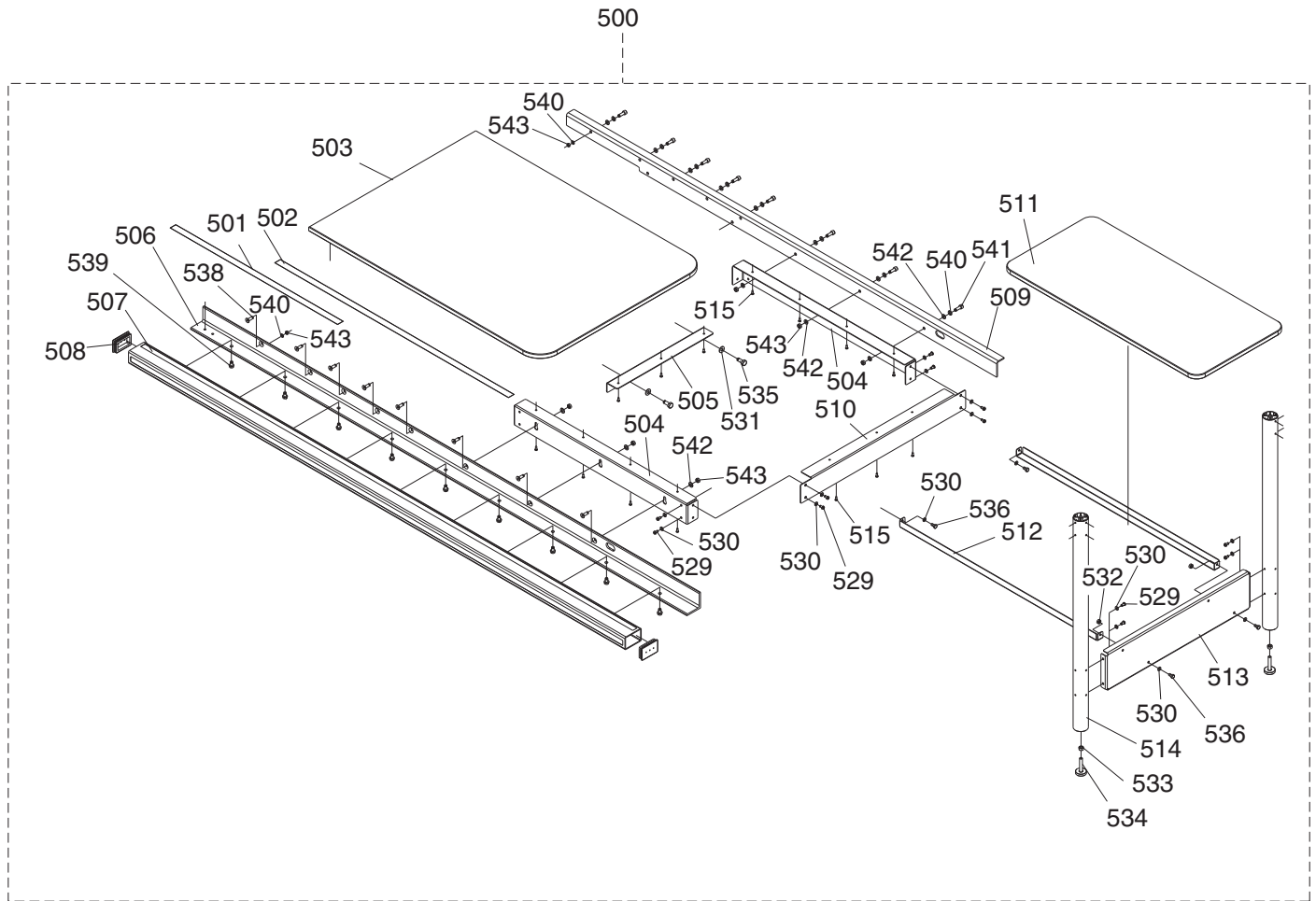
REF	PART #	DESCRIPTION
400	P0605X1400	MITER GAUGE
401	PS06	PHLP HD SCR 10-24 X 3/8
402	P0605X1402	POINTER
403	P0605X403	BLOCK
404	P0605X1404	SHAFT
405	P0605X405	MITER GAUGE LABEL
406	PS25	PHLP HD SCR 8-32 X 5/8
407	PN14	HEX NUT 8-32
408	P0605X1408	SPECIAL SCREW 1/4-20 X 1/2

REF	PART #	DESCRIPTION
409	P0605X1409	SET SCREW M5-.8 X 12
410	P0605X1410	MITER GAUGE HANDLE
411	PW01M	FLAT WASHER 8MM
412	P0605X412	MITER GAUGE
413	P0605X413	PLATE
414	P0605X414	GUIDE PLATE
415	PFH9M	FLAT HD SCR M6-1 X 6
416	PORP005	O-RING 4.8 X 1.9 P5





# Extension Table (G0605X1/G0606X1)

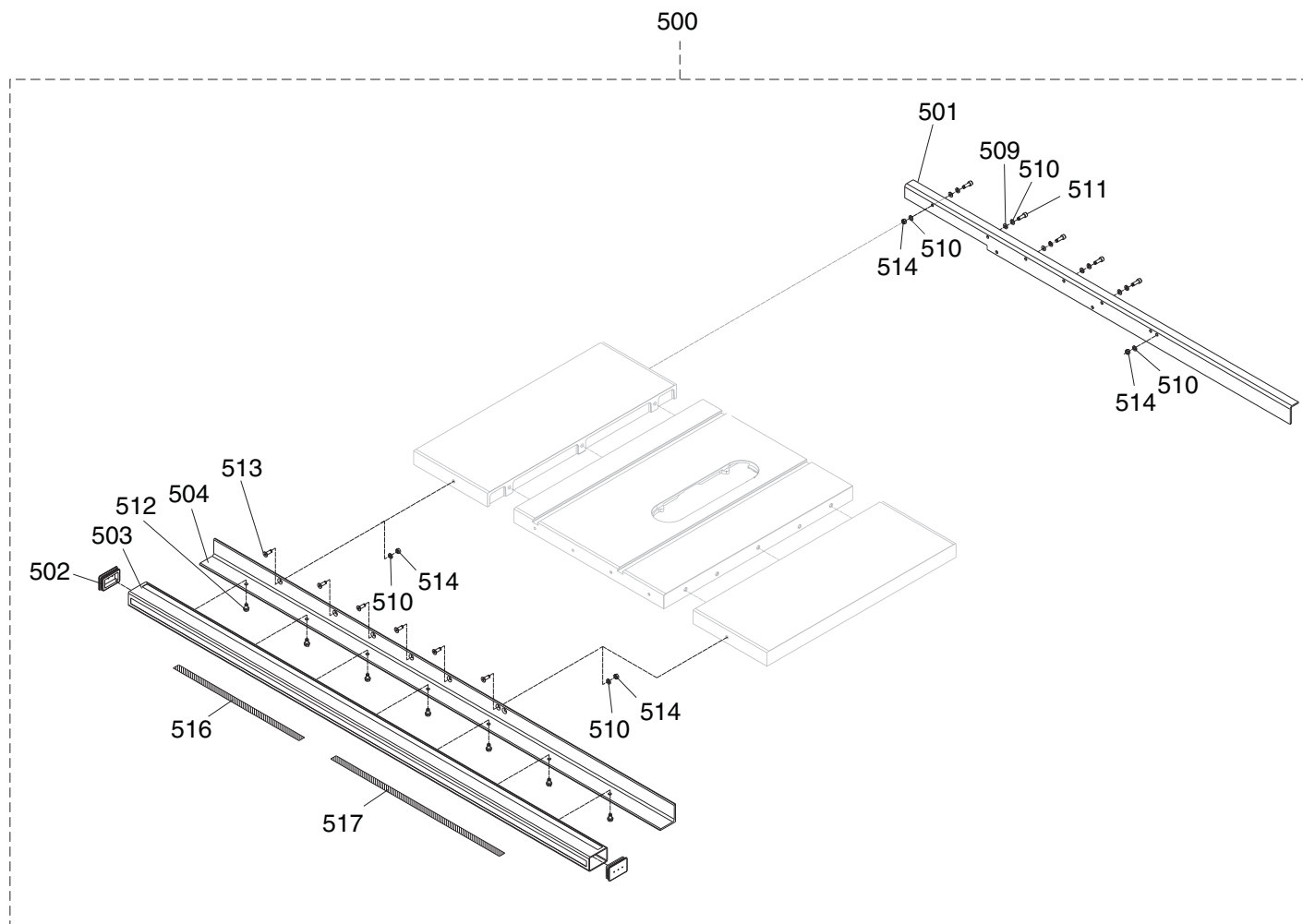


REF	PART #	DESCRIPTION
500	P0605X1500	EXTENSION TABLE ASSEMBLY
501	P0605X1501	LEFT SCALE 18"
502	P0605X1502	RIGHT SCALE 52"
503	P0605X503	EXTENSION TABLE PLATE
504	P0605X504	EXTENSION TABLE SUPPORT
505	P0605X505	FRONT EXTENSION BRACKET
506	P0605X506	FRONT RAIL
507	P0605X507	FENCE TUBE
508	P0605X508	END CAP
509	P0605X509	REAR RAIL
510	P0605X510	REAR EXTENSION BRACKET
511	P0605X511	LOWER SHELF
512	P0605X512	LOWER SHELF BRACKET
513	P0605X513	SHELF END PLATE
514	P0605X514	SUPPORT LEG

REF	PART #	DESCRIPTION
515	PHTEK6M	TAP SCREW M4 X 16
529	PS14M	PHLP HD SCR M6-1 X 12
530	PW03M	FLAT WASHER 6MM
531	PW04M	FLAT WASHER 10MM
532	PN01M	HEX NUT M6-1
533	PN08	HEX NUT 3/8-16
534	P0605X534	FOOT 3/8-16 X 2
535	PB32M	HEX BOLT M10-1.5 X 25
536	PS14M	PHLP HD SCR M6-1 X 12
538	PFH21M	FLAT HD SCR M8-1.25 X 25
539	PFB15M	FLANGE BOLT M8-1.25 X 12
540	PLW04M	LOCK WASHER 8MM
541	PSB31M	CAP SCREW M8-1.25 X 25
542	PW01M	FLAT WASHER 8MM
543	PN03M	HEX NUT M8-1.25



# Rails (Model G0696X/G0697X)

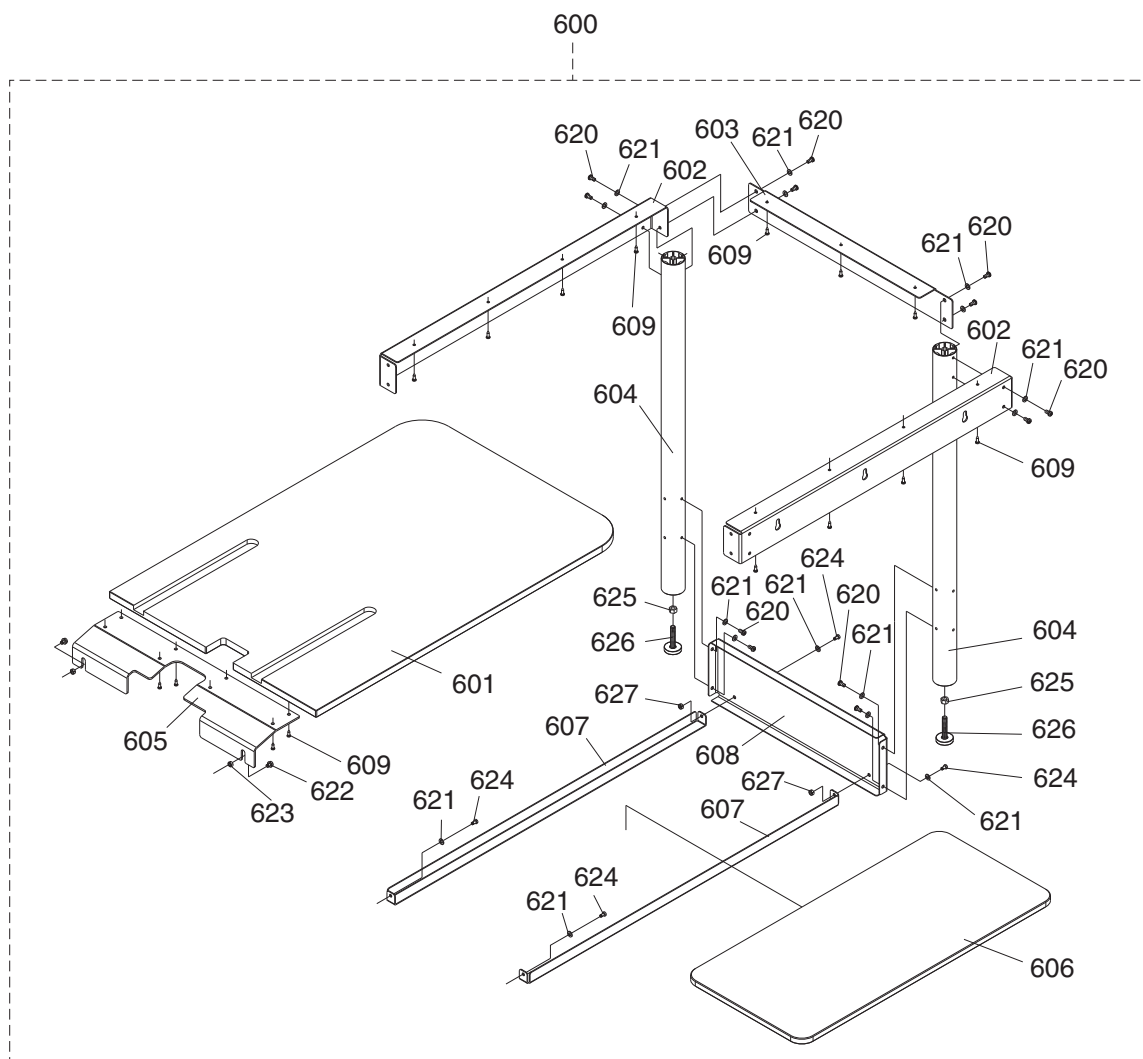


REF	PART #	DESCRIPTION
500	P0696X500	RAIL ASSEMBLY
501	P0696X501	REAR RAIL
502	P0696X502	END CAP
503	P0696X503	FENCE TUBE
504	P0696X504	FRONT RAIL
509	PW01M	FLAT WASHER 8MM
510	PLW04M	LOCK WASHER 8MM

REF	PART #	DESCRIPTION
511	PSB31M	CAP SCREW M8-1.25 X 25
512	PFB15M	FLANGE BOLT M8-1.25 X 12
513	PB07M	HEX BOLT M8-1.25 X 25
514	PN03M	HEX NUT M8-1.25
516	P0605X1501	LEFT SCALE 18"
517	P0696X517	RIGHT SCALE 36"



# Outfeed Table (G0605X1/G0606X1)

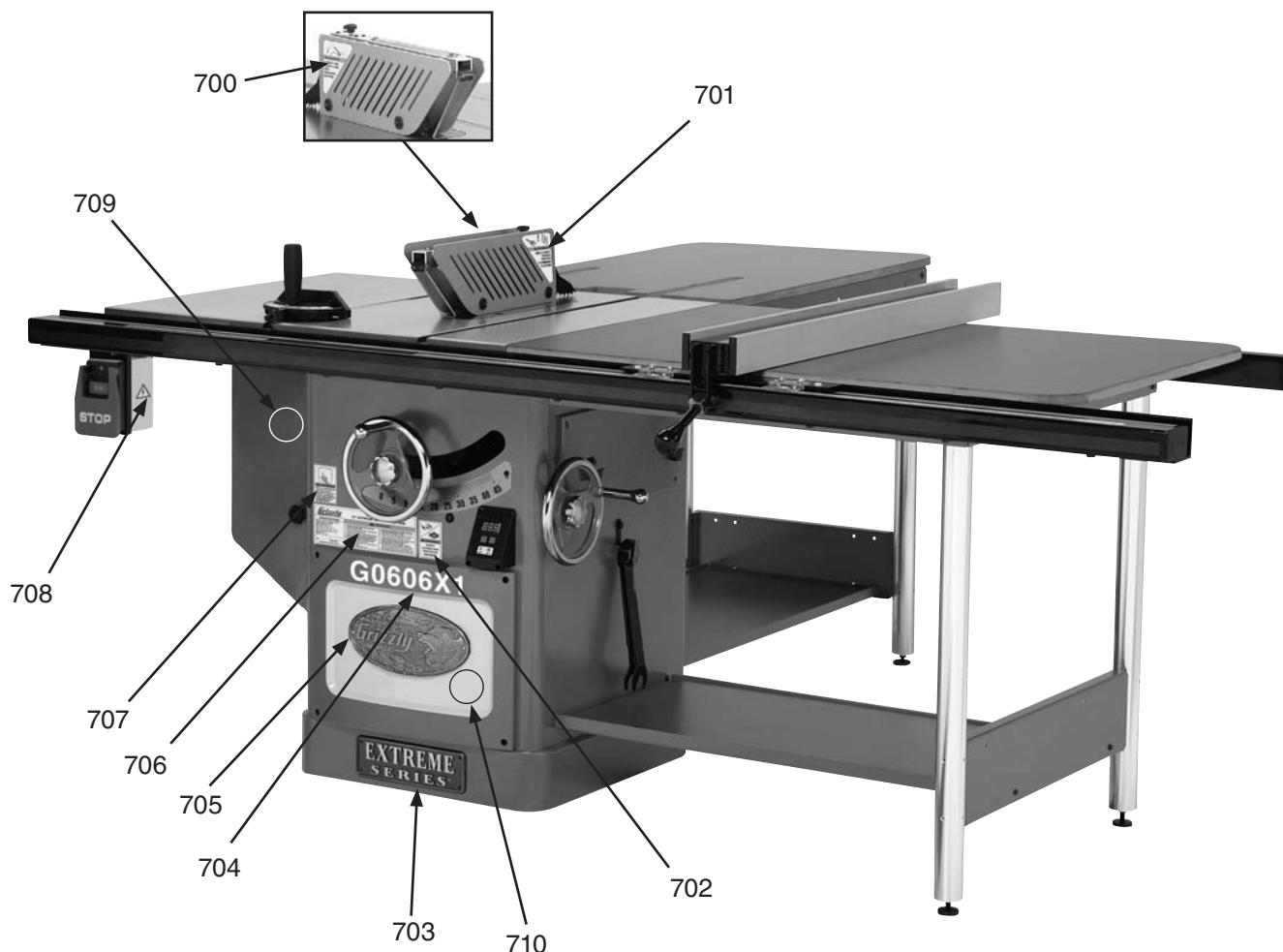


REF	PART #	DESCRIPTION
600	P0605X600	OUTFEED TABLE ASSEMBLY
601	P0605X601	OUTFEED TABLE PLATE
602	P0605X602	OUTFEED TABLE SUPPORT
603	P0605X603	REAR OUTFEED TABLE BRACKET
604	P0605X604	SUPPORT LEG
605	P0605X605	FRONT OUTFEED TABLE BRACKET
606	P0605X606	LOWER SHELF
607	P0605X607	LOWER SHELF BRACKET
608	P0605X608	SHELF END PLATE

REF	PART #	DESCRIPTION
609	PHTEK6M	TAP SCREW M4 X 16
620	PS14M	PHLP HD SCR M6-1 X 12
621	PW03M	FLAT WASHER 6MM
622	PFB16M	FLANGE BOLT M8-1.25 X 16
623	PN03M	HEX NUT M8-1.25
624	PB02M	HEX BOLT M6-1 X 12
625	PN08	HEX NUT 3/8-16
626	P0605X626	FOOT 3/8-16 X 2
627	PN01M	HEX NUT M6-1



# Labels



REF	PART #	DESCRIPTION
700	P0605X700	GUARD AND ANTI-KICK BACK LABEL
701	P0605X701	DISCONNECT PWR-BLADE CHANGE LABEL
702	PLABEL-57	GLASSES/RESPIRATOR LABEL
703	P0605X703	EXTREME SERIES PLATE
704	P0605X1704	MODEL # LABEL G0605X1
704	P0606X1704	MODEL # LABEL G0606X1
704	P0696X704	MODEL # LABEL G0696X
704	P0697X704	MODEL # LABEL G0697X
705	G8589	GRIZZLY NAMEPLATE-LARGE

REF	PART #	DESCRIPTION
706	P0605X1706	MACHINE ID LABEL G0605X1
706	P0606X1706	MACHINE ID LABEL G0606X1
706	P0696X706	MACHINE ID LABEL G0696X
706	P0697X706	MACHINE ID LABEL G0697X
707	PLABEL-12A	READ MANUAL-VERTICAL NS 7/05
708	PLABEL-14	ELECTRICITY LABEL
709	PPAINT-1	GRIZZLY GREEN PAINT
710	PPAINT-11	PUTTY TOUCH-UP PAINT

## WARNING

Safety labels warn about machine hazards and ways to prevent injury. The owner of this machine **MUST** maintain the original location and readability of the labels on the machine. If any label is removed or becomes unreadable, **REPLACE** that label before using the machine again. Contact Grizzly at (800) 523-4777 or [www.grizzly.com](http://www.grizzly.com) to order new labels.

